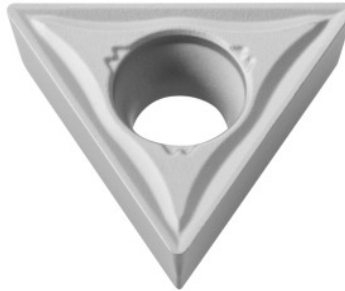


**Indexable insert for turning TCMT 16T304, for medium machining, Grade: HBT020****Order data**

Order number	261018 HBT020
GTIN	4062406257538
Item class	22D

**Technical description**

Feed f	0.12 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Main application	P
Cutting speed $v_c$ main application	100 - 280 m/min
Tool material	Carbide
Chip breaker	PM
ISO code indexable insert	TCMT 16T304
Number of changes/inserts	3
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN
Corner radius	0.4 mm
Grade	HBT020

Cutting depth $a_p$	0.5 - 2.5 mm
Type of product	Indexable insert for turning